

**CONTINUOUS IMPROVEMENT HEIJUNKA BOARD**

**INPUTS TO BE SCHEDULED**

**BEHIND SCHEDULE**

**CURRENT MONTH**

**FUTURE MONTHS**

**BLITZ**

**KAIZEN**

**RESULTS TRACKING**

**SIGN-UP SHEET**

**WEEKLY MEETING ATTENDANCE**

**PLANNING STANDARD WORK**

**CARDS CORRECT**

**BLANK CARDS**

**COMPLETED CARDS**

**BRASER**

**MARKER**

**PEN**

**PERFORMANCE**

**CONTINUOUS IMPROVEMENT HEIJUNKA BOARD**

## Continuous Improvement Heijunka Board

Initiated and implemented an innovative GEMBA (Visual management) System that averaged over 1,500 employee-initiated continuous improvement projects per year, resulting in lead time, scrap and productivity improvements.

developed with:

